



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4176-1

Job Sheet 172968



Part No: D4176-1

Job Qty: 12 ea ^{14 DAS 21 9-89}

Part Name: 429 Clamp, Top



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 10.09.29 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		de 18/03/25
100	Waterjet	12 pcs	3/3/18	3/3/18	0.00	0.71	Waterjet1		de 18/03/25
120	QC	12 pcs	3/3/18	3/3/18	0.00	0.00	QC8		38
130	Brake NC	12 pcs	3/5/18	3/5/18	0.04	1.52	Brake NC 1		DAS 38
140	QC	12 pcs	3/5/18	3/5/18	0.00	0.00	QC5		22 Pcs 18/03/25
150	Packaging	12 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3		5-573 DAS 38
160	QC21-SA	12 Ea	3/5/18	3/5/18	0.00	0.00	QC21		6 APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.4836 sf (.0403 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	0	48	0

-DART

AEROSPACE

UAT Aerospace Ltd.
1270 Aberdeen Street,
Hawthornbury, ON K84 1K7
CANADA
TEL: 1 513 532-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S054611

Part: D4176-1

Job No: 172968

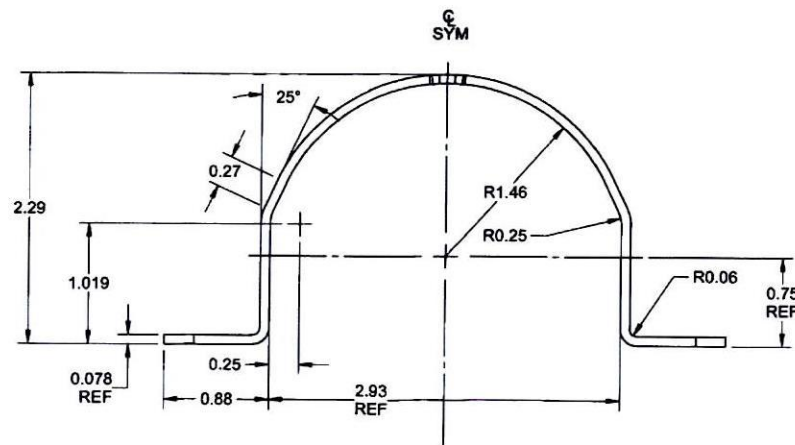
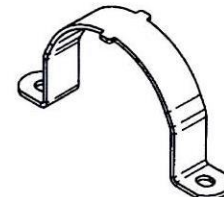
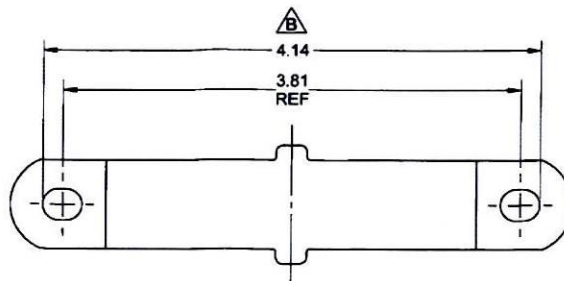
Serial No/Batch: S054611

Revision:
Inspector:

Date: 03/26/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp, Top	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp, Top	0.328Inches ± 0.010	0.338 0.318		
3	Clamp, Top	0.240Inches ± 0.030	0.270 0.210		
4	Clamp, Top	0.375Inches ± 0.010	0.385 0.365		
5	Clamp, Top	0.431Inches ± 0.010	0.441 0.421		
6	Clamp, Top	0.750Inches ± 0.010	0.760 0.740		
7	Clamp, Top	6.879Inches ± 0.030	6.909 6.849		
8	Clamp, Top	7.740Inches ± 0.010	7.750 7.730		
9	Clamp, Top	0.250Inches ± 0.030	0.280 0.220		
10	Clamp, Top	0.130Inches ± 0.030	0.160 0.100		

Plex 2/23/18 11:51 AM dart.logan.david



D4176-1 429 CLAMP, TOP

RELEASED

2015 MAY 22
A.Q. ECU 15-567

NOTES:

- 1) MATERIAL: MAKE FROM D4176-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4176-1" PER QSI 044 6.1
- 7) WEIGHT: 0.13 lbs

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WORK ORDER

NO. 172968 72

B	ADD CUSHION RETENTION DETAILS REASON: PAR 14-331, NCR 14-3521	VS	15.04.24
A	NEW ISSUE	MB	10.09.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D4176	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	429 CLAMP	NTS
DATE	15.04.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

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